

COPY

LOUISVILLE
MARLBORO LIGHTS KS REG 83MM FTB
PRODUCT CODE-0690

EFFECTIVE DATE: 6/18/84
TEST SPECIFICATION
(TO EVALUATE PLOCWRAP/TIPPING
CHANGES)

CIGARETTE SPECIFICATION

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH	:	83.0	MM
CIGARETTE CIRCUMFERENCE	:	24.80	MM
FILTER LENGTH	:	27.0	MM
TIPPING LENGTH	:	31.000	MM
PACK MOISTURE	:	13.10	% W/W
TOTAL R.T.D.	:	5.10	IN. H2O
DILUTION TARGET	:	20.0 +/- 5.0	%
TIPPING PAPER	:	62MM X 3200M WHITE MARL.TOL. GSR-156 12-827-D LASER PERF.	

TIPPING ADHESIVE	:	BULK: AJAX 563-6	81-001-A
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GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):	:	
MAX 80/S/3	:	B-99181

GLUE PATCH SIZE	:	9.0 X 20.0	MM
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CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION	:	MARLBORO LIGHTS KS
FILLER CUTTING SIZE	:	30 CUTS PER INCH
ROD LENGTH	:	56.0 MM
ROD CIRCUMFERENCE	:	24.80 MM
ROD R.T.D.	:	IN. H2O
CIGARETTE PAPER	:	27.25MM X 6500M KC/TEM 15A/EC 756 10-023-A

INK	:	
MARK 8	:	MARLBORO BLACK #22493 (MARK 8) 60-920-A
	:	MARLBORO BLACK #37077 (MARK 9/9-5) 60-915-A

PRINT DIE	:	MACHINE NUMBER
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REASON FOR CHANGE	:	TIPPING PAPER CHANGES FROM 12-827-C TO 12-827-D FOR THIS EVALUATION ONLY
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PREPARED BY: S. M. Haywood
APPROVED BY: *S. M. Haywood*
OPERATIONS SERVICES

DATE: 6/12/84

EFFECTIVE: N/A

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